Green Line® Statement

For several years alredy, **profine GmbH** has produced all window profiles of the **KBE, KÖMMERLING** and **TROCAL brands**, as well as roller shutter profiles, structure profiles and sheets without using cadmium. All these products are made of PVC-U, i.e. rigid PVC without plasticizers.

The lead-based stabilisers which were used for the production of window profiles a couple of years ago, have been completely replaced by the modern calcium/zinc stabilisers so that the virgin material for all profine products is free from toxic heavy metals.

For ecological reasons, **profine** actively supports the recycling concept and is member of **Rewindo Window Recycling Service, Bonn (Germany)**, which deals with reclaiming and use of materials from PVC windows and doors disassembled from buildings. **profine** uses recycling material originating from scraps of profile extrusion, cuttings from window manufacture or from disassembled windows on a large scale.

These recycling materials are reworked in complex processes (cleaning, sorting out, checked etc) and reused for the production of new window profiles without any negative effects fulfilling the requirements of the quality assurance guidelines for window profiles **RAL-GZ 716/1 section 1.**

Pirmasens, in the month of January 2008

profine GmbH
Corporate Quality Management

i.V. Stefan Friedrich
Leiter Qualitätsmanagement

i.A. Gerd Stegner